



Planning Guide

Residential Elevators

J Rail System with Winding Drum Technology

Series 118 - Paca Lift

Your local provider.



(855) DME-LIFT (855-363-5438)

info@dmelift.com

www.dmelift.com

Serving Illinois - Wisconsin - Indiana



We are a proud member of the Accessibility Equipment Manufacturers Association. This symbol assures you of our commitment to high quality and accessibility to everyone.



Waupaca Elevator's Mission Statement

Our company's mission is to supply and service products that meet or exceed our customers' expectations of high quality, value, delivery and longevity. Our success is a direct reflection of our employees' involvement and commitment to excellence. We strive to continuously improve our products to ensure meeting the future requirements of our customers and facilitate competitive growth.



CSI 3-Part Specifications

Customize and download CSI 3-Part Specifications by logging on to:

www.arcacat.com - specify Waupaca Elevator as the requested manufacturer

www.waupacaelevator.com - go to "Architect Section" click on linking icon

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Introduction

This Planning Guide is to be used as a reference to determine parameters of installation and steps taken to achieve a proper elevator installation. This guide may be used by the architect, contractor, dealer or home owner. The information in this guide is intended as an overview. Each installation will have job specific specifications that must be followed. Do not attempt to construct a hoistway on this information.

Elevator installation is to be done by an authorized elevator contractor, and in accordance with installation instructions provided by the manufacturer. Installation must also be in compliance with requirements of the National Electric Code, American Society of Mechanical Engineers safety code, and state and local building codes. Waupaca Elevator's products are designed to meet the requirements of ASME - A17.1 National Elevator Codes for residential elevators. Manufacturer assumes no liability for equipment not installed in compliance with these codes.

Waupaca Elevator Company, Inc., reserves the right to modify the design, technical specifications and dimensions of the products shown in this document.

Planning Steps

1. - Locate local dealer and together determine the following:
 - A - Select drive system, car type and design specifications
 - B - Address national, state and local code requirements
 - C - Hoistway size
 - D - Car size, layout and options
 - E - Machine room location and layout (if required)
 - F - Electrical requirements
2. - Obtain and follow site specific field drawings while building hoistway, doorways and any other construction related to the elevator.
3. - Coordinate with dealer to install elevator.

Design Features of :

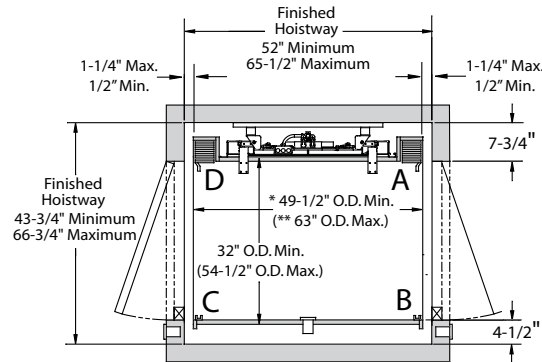
J Rail System with Winding Drum Technology

Series: 118 - Remote Machine Room

- Modular Design Built on J Rail System
- Utilizes Proven Winding Drum Technology to Build Reliability
- Durable Cantilever Sling Design
- System Free of Hydraulic Oil
- PLC Control System with Variable Frequency Drive
- Tape Reader Locates Floors with Magnetic Sensor
- Sling Movement Translates Through Gliding Blocks

Hoistway Layouts - Series 118

Minimum and Maximum Dimensions

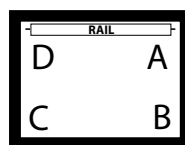
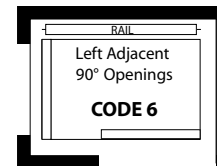
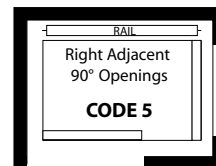
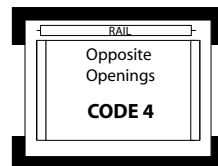
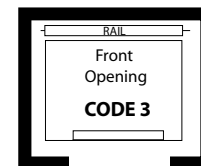
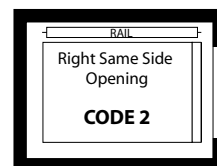
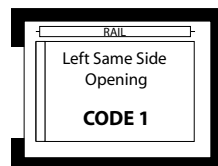


- * Single Opening - 42 - 3/4" O.D. (outside dimension) **minimum** (rail is not centered in hoistway)
- ** Single Opening - 62 - 1/2" O.D. (outside dimensions) **maximum**

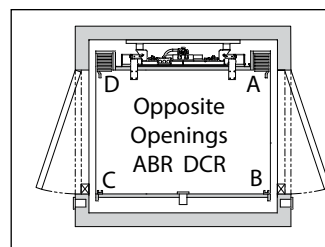
NOTE:

- 1) Minimum **DA** dimensions reflect rail centered in hoistway
- 2) Minimum **DA** dimension for car without a gate recess is 36" O.D. (outside dimension)
- 3) Car I.D. (inside dimensions) can not exceed 15 sq. ft. for 1,000 lb.

Car Opening Configurations and Coding



- 1- The DA is the side on which the rail is mounted.
- 2- The first letter refers to the attachment location of the gate.
- 3- The second letter refers to the location of the strike plate.
- 4- If present, the third letter "R" denotes a recessed gate.



Example: ABR DCR

- | | |
|---------------------|---------------------|
| First Gate - ABR | Second Gate - DCR |
| A - gate attachment | D - gate attachment |
| B - strike plate | C - strike plate |
| R - recessed gate | R - recessed gate |

Hoistway Layouts - Series 118

Construction Notes:

- Use specified rail backing from architect to frame into wall.
- Hoistways illustrations below show finished dimensions. Finished hoistway dimensions include drywall, plaster and paint.
- A maximum of 3" (see "g" below) are allowed between the closed hoistway door and the outer edge of the landing sill.
- Determine height of hall station by local code.
- Rough frame door in place with an extra inch of space on each side of the door to allow for door installation.

The following examples are of units up to 1,000 lbs. Elevators are illustrated with accordion gates. The following layouts were designed for travel up to 50 feet.

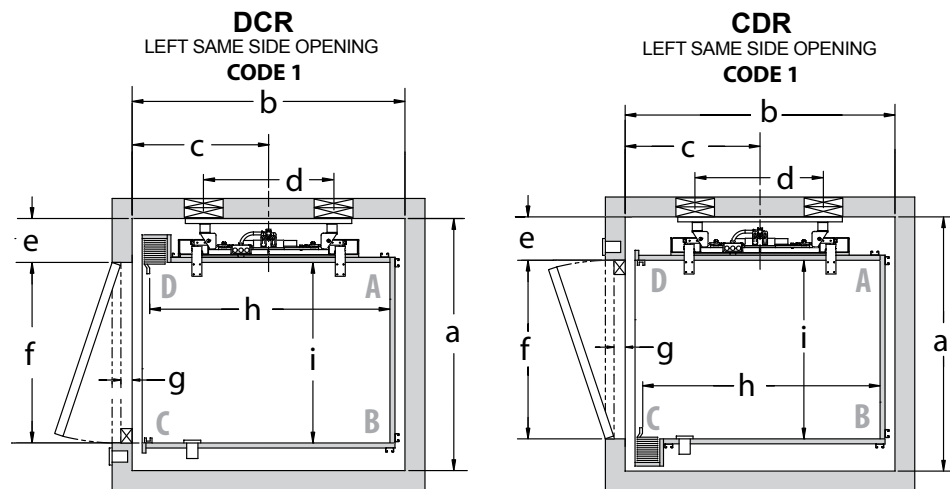
These symbols are listed beside the car size Waupaca Elevator believes to be best suited for use by wheelchair passengers and their accompanying attendant.



Recommended size for wheelchair passenger



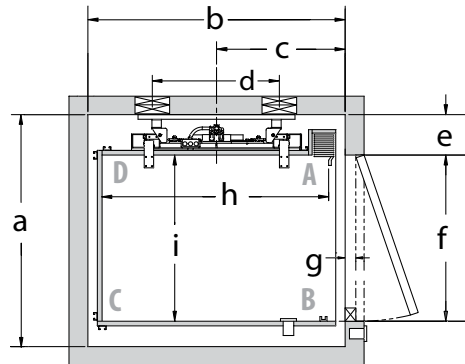
Recommended size for both wheelchair and attendant passengers



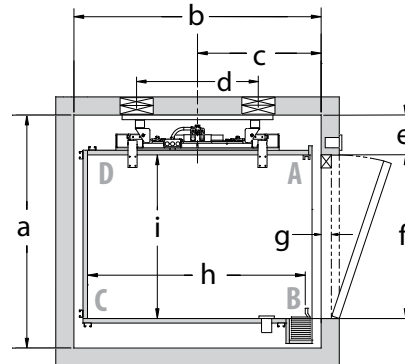
ELEVATOR HOISTWAY LAYOUT		PACA LIFT ELEVATOR HOISTWAY DIMENSIONS									
		CAR SIZE	FINISHED HOISTWAY DIMENSIONS								
			a	b	c	d	e	f	g	h	i
CODE 1 LEFT SAME SIDE OPENING	DCR	48" x 36"	50.25"	53.75"	26.5"	27.5"	8.75"	36"	3"	48"	36"
	DCR	54" x 40"	54.25"	59.75"	29.5"	27.5"	12.75"	36"	3"	54"	40"
	DCR	60" x 36"	50.25"	65.75"	32.5"	27.5"	8.75"	36"	3"	60"	36"
CODE 1 LEFT SAME SIDE OPENING	CDR	48" x 36"	51.25"	53.75"	26.5"	27.5"	8.75"	36"	3"	48"	36"
	CDR	54" x 40"	53.75"	59.75"	29.5"	27.5"	8.75"	36"	3"	54"	40"
	CDR	60" x 36"	51.25"	65.75"	32.5"	27.5"	8.75"	36"	3"	60"	36"

Hoistway Layouts - Series 118

ABR
RIGHT SAME SIDE OPENING
CODE 2

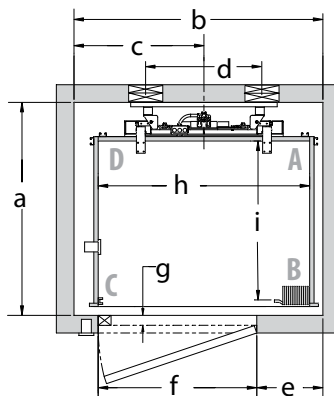


BAR
RIGHT SAME SIDE OPENING
CODE 2

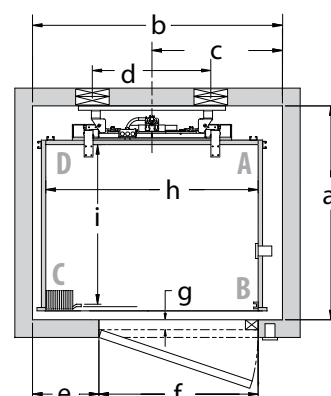


ELEVATOR HOISTWAY LAYOUT		PACA LIFT ELEVATOR HOISTWAY DIMENSIONS									
		CAR SIZE	FINISHED HOISTWAY DIMENSIONS								
			a	b	c	d	e	f	g	h	i
CODE 2 RIGHT SAME SIDE OPENING	ABR	48" x 36"	50.25"	53.75"	26.5"	27.5"	8.75"	36"	3"	48"	36"
	ABR	54" x 40"	54.25"	59.75"	29.5"	27.5"	12.75"	36"	3"	54"	40"
	ABR	60" x 36"	50.25"	65.75"	32.5"	27.5"	8.75"	36"	3"	60"	36"
CODE 2 RIGHT SAME SIDE OPENING	BAR	48" x 36"	51.25"	53.75"	26.5"	27.5"	8.75"	36"	3"	48"	36"
	BAR	54" x 40"	53.75"	59.75"	29.5"	27.5"	8.75"	36"	3"	54"	40"
	BAR	60" x 36"	51.25"	65.75"	32.5"	27.5"	8.75"	36"	3"	60"	36"

BC
LEFT FRONT OPENING
CODE 3



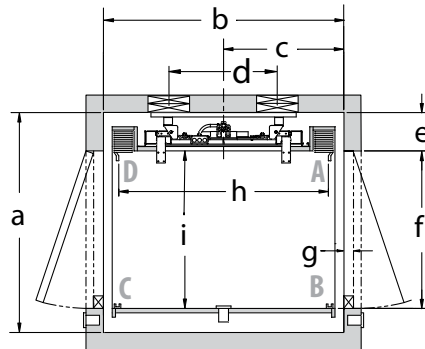
CB
RIGHT FRONT OPENING
CODE 3



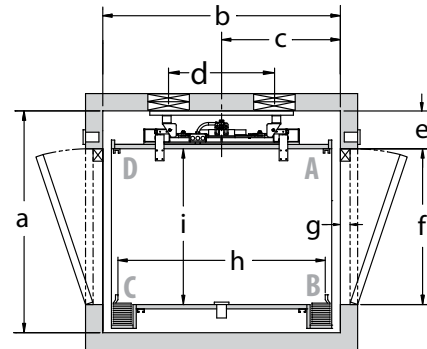
ELEVATOR HOISTWAY LAYOUT		PACA LIFT ELEVATOR HOISTWAY DIMENSIONS									
		CAR SIZE	FINISHED HOISTWAY DIMENSIONS								
			a	b	c	d	e	f	g	h	i
CODE 3 LEFT FRONT OPENING	BC	48" x 36"	47.5"	56.5"	29.5"	27.5"	15"	36"	3"	48"	36"
	BC	54" x 40"	51.5"	62.5"	32.5"	27.5"	21"	36"	3"	54"	40"
	BC	60" x 36"	47.5"	68.5"	35.5"	27.5"	27"	36"	3"	60"	36"
CODE 3 RIGHT FRONT OPENING	CB	48" x 36"	47.5"	56.5"	29.5"	27.5"	15"	36"	3"	48"	36"
	CB	54" x 40"	51.5"	62.5"	32.5"	27.5"	21"	36"	3"	54"	40"
	CB	60" x 36"	47.5"	68.5"	35.5"	27.5"	27"	36"	3"	60"	36"

Hoistway Layouts - Series 118

ABR - DCR
OPPOSITE OPENING
CODE 4

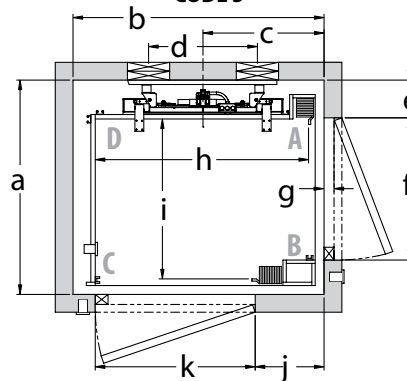


BAR - CDR
OPPOSITE OPENING
CODE 4

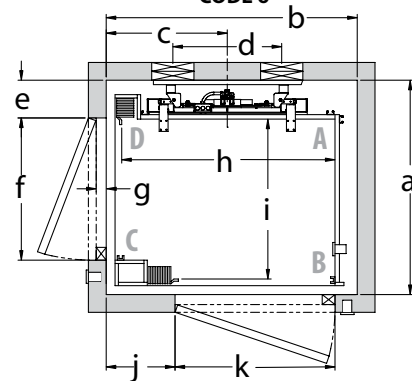


ELEVATOR HOISTWAY LAYOUT	PACA LIFT ELEVATOR HOISTWAY DIMENSIONS										
	CAR SIZE	FINISHED HOISTWAY DIMENSIONS									
		a	b	c	d	e	f	g	h	i	
CODE 4 OPPOSITE OPENING	ABR-DCR	48" x 36"	50.25"	53.5"	26.75"	27.5"	8.75"	36"	3"	48"	36"
	ABR-DCR	54" x 40"	54.25"	59.5"	29.75"	27.5"	12.75"	36"	3"	54"	40"
	ABR-DCR	60" x 36"	50.25"	65.5"	32.75"	27.5"	8.75"	36"	3"	60"	36"
CODE 4 OPPOSITE OPENING	BAR-CDR	48" x 36"	51.25"	53.5"	26.75"	27.5"	8.75"	36"	3"	48"	36"
	BAR-CDR	54" x 40"	53.75"	59.5"	29.75"	27.5"	8.75"	36"	3"	54"	40"
	BAR-CDR	60" x 36"	51.25"	65.5"	32.75"	27.5"	8.75"	36"	3"	60"	36"

ABR BC
RIGHT ADJACENT 90° OPENINGS
CODE 5



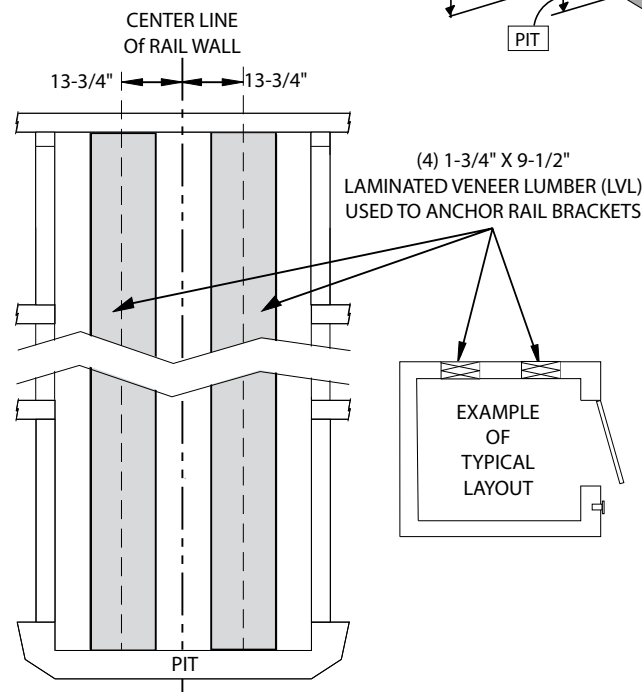
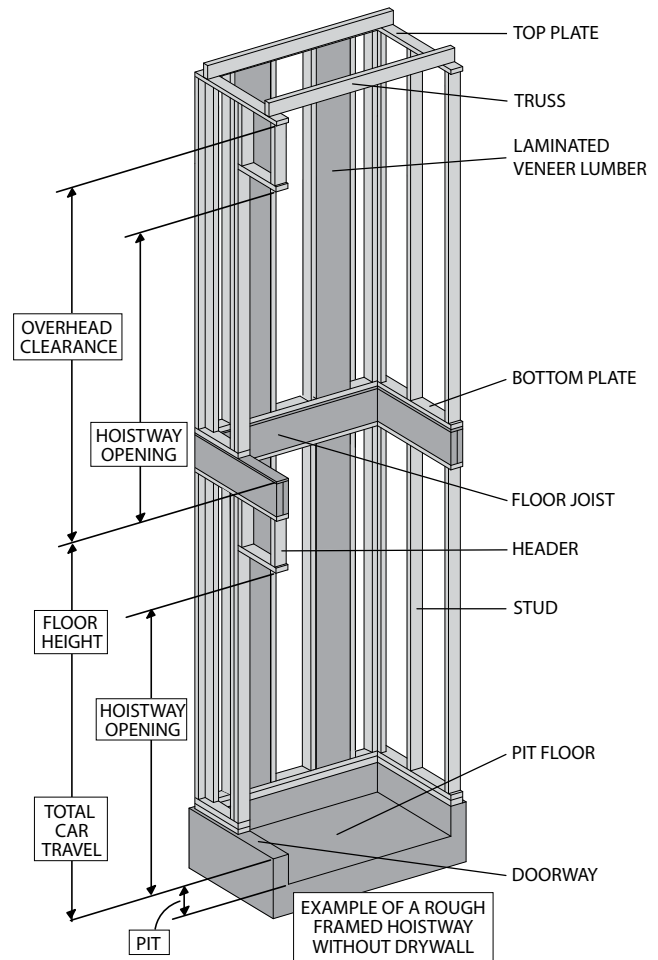
DCR-CB
LEFT ADJACENT 90° OPENINGS
CODE 6



ELEVATOR HOISTWAY LAYOUT	PACA LIFT ELEVATOR HOISTWAY DIMENSIONS												
	CAR SIZE	FINISHED HOISTWAY DIMENSIONS											
		a	b	c	d	e	f	g	h	i	j	k	
CODE 5 RIGHT ADJACENT 90° OPENING	ABR-BC	48" x 36"	47.5"	55.75"	26.5"	27.5"	8.5"	32"	3"	48"	36"	14.75"	36"
	ABR-BC	54" x 40"	51.5"	61.75"	29.5"	27.5"	8.5"	36"	3"	54"	40"	20.75"	36"
	ABR-BC	60" x 36"	47.5"	67.75"	32.5"	27.5"	8.5"	32"	3"	60"	36"	26.75"	36"
CODE 6 LEFT ADJACENT 90° OPENING	DCR-CB	48" x 36"	47.5"	55.75"	26.5"	27.5"	8.5"	32"	3"	48"	36"	14.75"	36"
	DCR-CB	54" x 40"	51.5"	61.75"	29.5"	27.5"	8.5"	36"	3"	54"	40"	20.75"	36"
	DCR-CB	60" x 36"	47.5"	67.75"	32.5"	27.5"	8.5"	32"	3"	60"	36"	26.75"	36"

Hoistway Illustrations - Series 118

Typical layouts shown here may vary from your actual hoistway. The purpose of these layouts are for a general understanding. Please refer to the Waupaca Elevator drawings and specifications that will be provided by your local dealer.



These drawings depict sample construction only. It is the responsibility of the installer/contractor or engineer to design and specify structural supports. All construction to be in compliance with local codes.

Hoistway Specifications - Series 118

ATTENTION CONSTRUCTION CONTRACTOR:

This is an example of a hoistway. Job specific documentation will be provided by Waupaca Elevator from which to construct the hoistway.

Hoistway Construction Requirements to be completed prior to elevator installation by contractor.

1. **Electrical Requirements By Others:**

- Dedicated 230 VAC 35 AMP Circuit Single Phase with ground, 60 Hz.
- A fused disconnect switch with a lockable 3 pole circuit wired to suit 35 amp service fused for 30 AMP dual element time delay fuse.
- 120 VAC 15 Amp Circuit Single Phase with manual disconnect & 15 AMP protection.
- Electrical wiring to comply with applicable codes.
- Any VAC other than 230 VAC may require a buck/boost transformer.

NOTE:

Electrical requirements are for general reference only. All job specific electrical requirements must be acquired from job specific drawings provided by Waupaca Elevator Company, Inc.

2. **Unfinished/Un-installed Door** - Installation company may prefer a minimum of one hoistway door and associated framing be left unfinished/un-installed to accommodate elevator installation equipment and to prevent accidental damage to door and framing (preferably at grade level).
3. **Plumb and Square Hoistway** - Hoistway must be plumb within 1/8 inch per 10 ft. of height and square at any point within 1/4 inch based on difference in diagonal measurements.
4. **Supportive Structure** - Structure must be capable of supporting the appropriate loads. Local engineering support is recommended.
5. **Telephone Connection** - Code requires a telephone connection to the elevator car; therefore, a phone line must be installed leading to the controller.
6. **ASME A17.1 Section 5.3** - Hoistway to be constructed in accordance with ASME A17.1 section 5.3 and all local codes.
7. **Hoistway Door Security (Interlocks)** - All hoistway doors require interlocks as well as a door handle and a latch set. Interlocks will be installed by the elevator installers. Waupaca Elevator recommends the use of solid core doors.
8. **Hoistway Requirements** - Any operating equipment must meet N.E.C. code and all local codes. Machine space (if applicable) must have a light switch and a convenience outlet. Temperature must be maintainable between 60° - 110° F and must not be exposed to the elements (with a relative humidity not to exceed 95%).

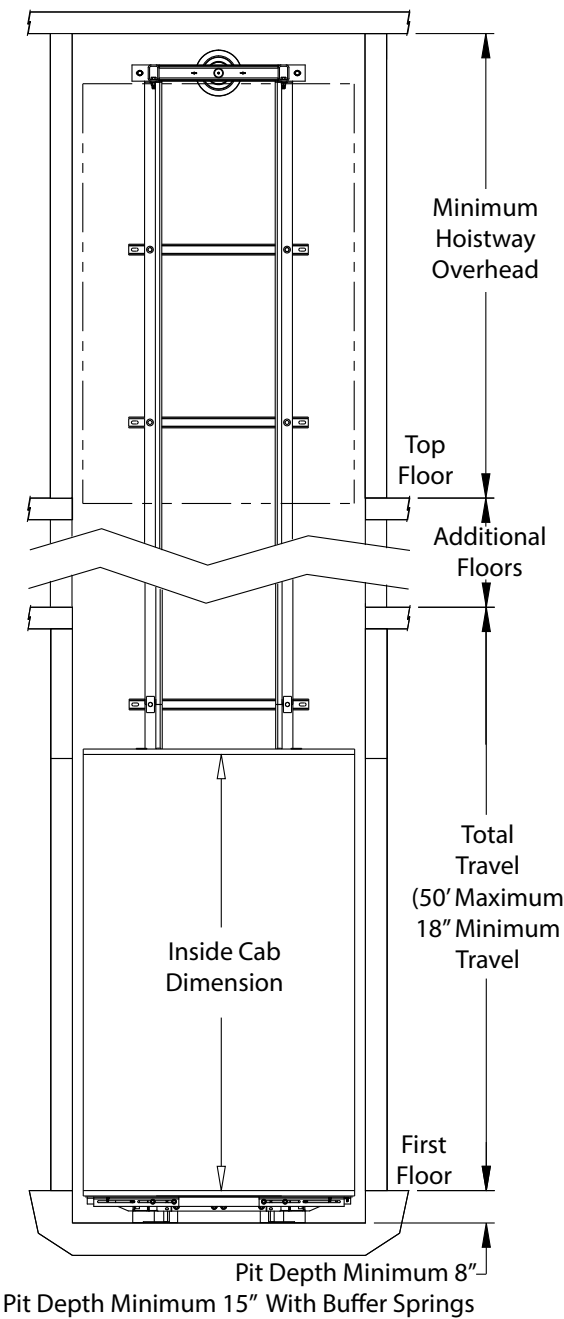
NOTE:

The frequency drive fan may be heard running for thermal heat dissipation at any time.

9. **No Alterations** - Any alterations to the equipment without written authorization by Waupaca Elevator will void all warranties.
10. **Pit Floor Strength** - A pit floor must be designed to withstand a load of 4,000 lbs. When used, concrete must be a minimum of 4" thick and rated at 3500 PSI.
11. **Rated Load** - Elevator system is rated for maximum capacity from the factory. Flooring, walls, trim, base, and/or permanent decor added to elevator car must be subtracted from car capacity.

Hoistway Elevation View

Series 118



Waupaca Elevator’s Paca Lift offers a total of five stops and a total travel distance of 50 feet.

Required Overhead Heights

Inside Cab Dimension	6’10”	7’0”	7’4”	8’0”
Minimum Overhead	7’10”	8’0”	8’4”	9’0”

* Custom sized cabs will alter these dimensions. Waupaca Elevator will provide you with the appropriate dimensions. Please contact your local dealer to acquire alternate layouts.

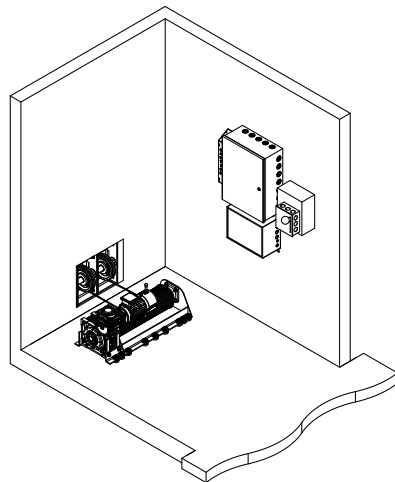
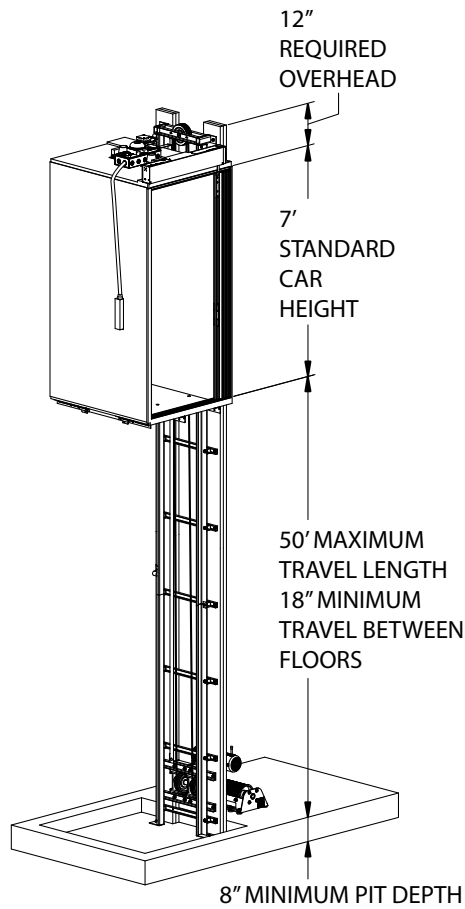
Pit Depth

When the machine is located in the pit, the minimum pit depth is 30”.

All other layouts require a minimum of 8” pit.

Controller Location and Electrical Space - Series 118

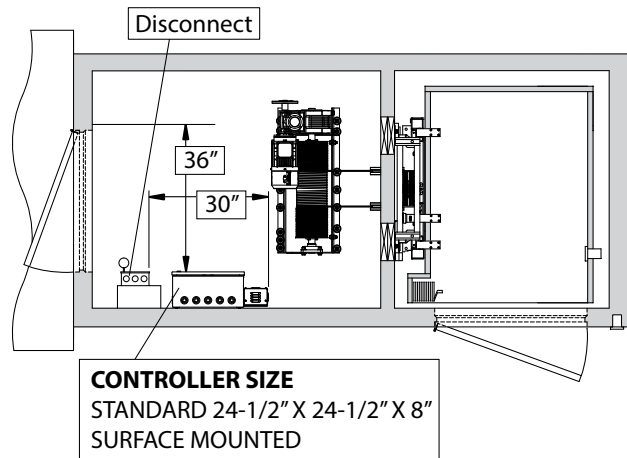
Typical Layout



1. The controller requires a clear minimum space of 36" x 30" located directly in front of the controller (refer to illustration).
2. A lockable service disconnect must be placed within sight of the controller and must be easily accessible, from the latch side of the doorway (if door is present).
3. Controller space must be provided for the operating equipment that meets national electrical code clear space requirements and all local codes. Controller space must provide a convenience outlet and light with switch. Temperatures must be maintained between 60°-110°F and must not be exposed to the elements (with a relative humidity not to exceed 95%).

NOTE:

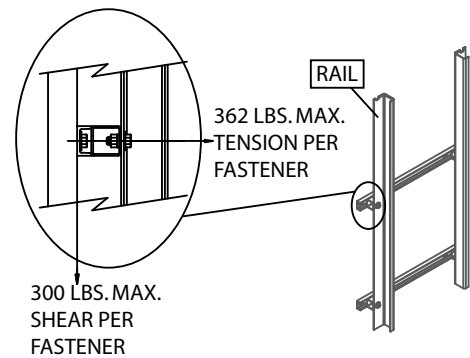
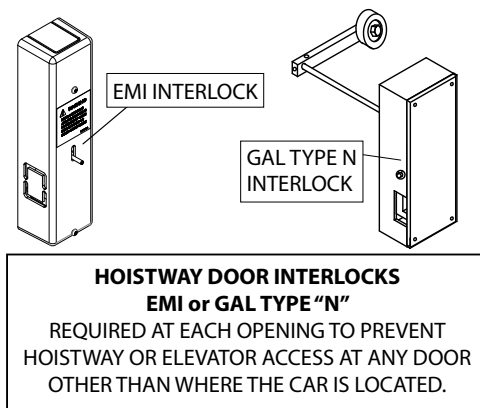
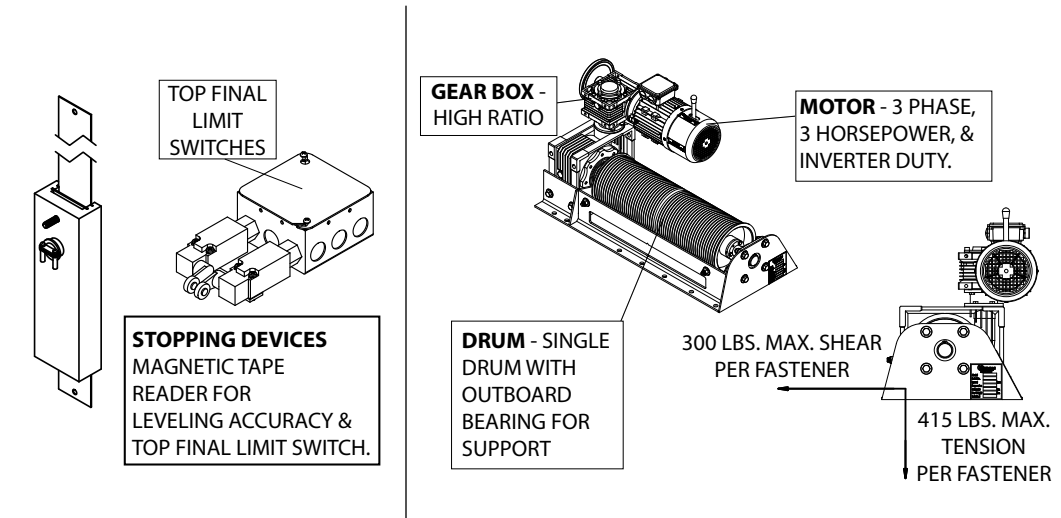
The frequency drive fan may be heard running for thermal heat dissipation at any time.



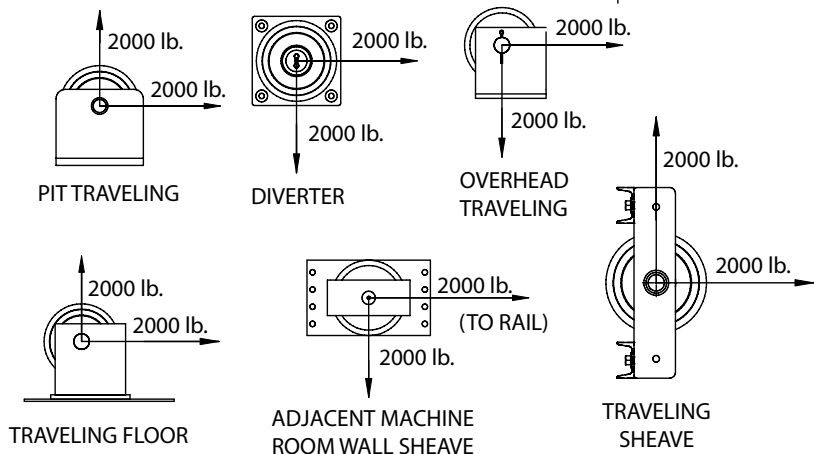
Elevator Equipment - Series 118

Typical

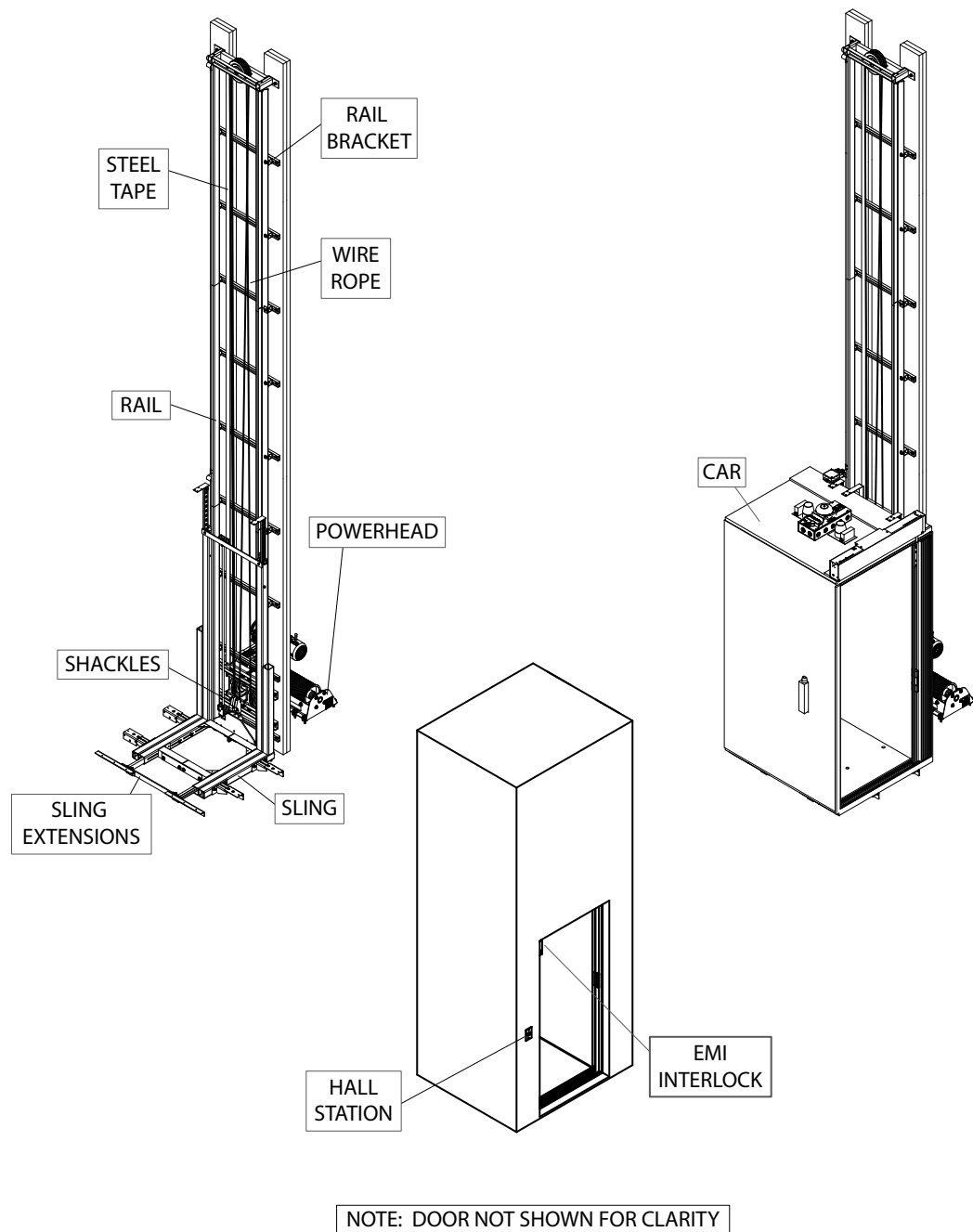
- Powerhead
- Interlocks
- Main Rail
- Motor
- Gear Box
- Drum



Travel Sheaves



Series 118 Mechanical Illustrations



1726 North Ballard Road • Appleton, WI 54911

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PACA-LIFT ELEVATOR PLANNING GUIDE

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